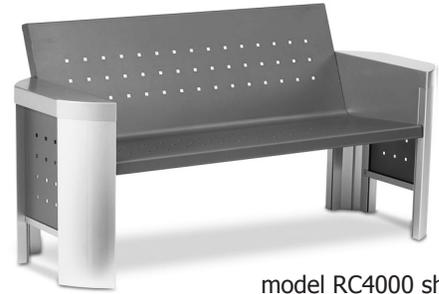


ASSEMBLY INSTRUCTIONS

RC4000 4 ft Contour Bench

RC6000 6 ft Contour Bench

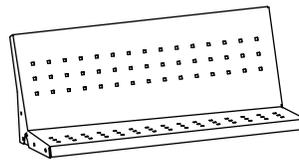


model RC4000 shown
seat length may vary

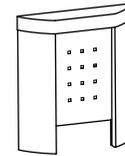
TOOLS NEEDED:

- Ratchet with 9/16" Socket
- Hammer (if using provided Hold Down Brackets)

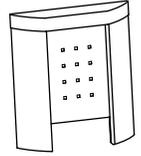
BENCH COMPONENTS:



1 x
Bench Seat

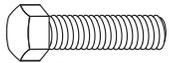


1 x
Right Side
Bench Support



1 x
Left Side
Bench Support

ASSEMBLY HARDWARE:



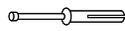
8 x
3/8" X 1.00"
Hex Head Bolt



8 x
3/8"
Flat Washer



8 x
3/8"
Lock Washer



4 x
Nail Anchor



1 x
1/4" Masonry Bit

ASSEMBLY:

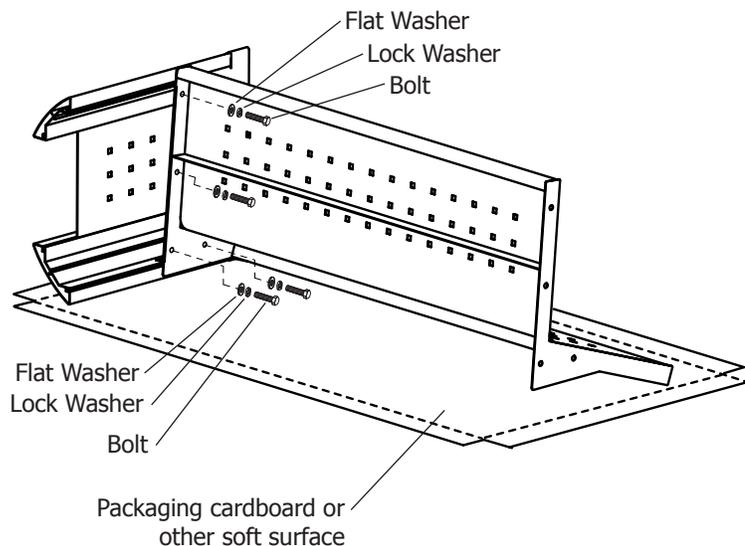
1. Inspect the shipping container contents for damage and to determine that all components and hardware are present.
2. Place the Bench Seat on its back on the shipping packaging or other soft surface to avoid scratching the product. Locate one of the Bench Supports and position it near the appropriate end of the Seat. Check that the bolt pattern on the edge of the seat matches the bolt pattern on the inside of the Bench Support. If not, move the support to the other end of the Bench Seat.

NOTE: Before assembling, it is recommended that a light oil or petroleum jelly be applied to the Bolt threads.

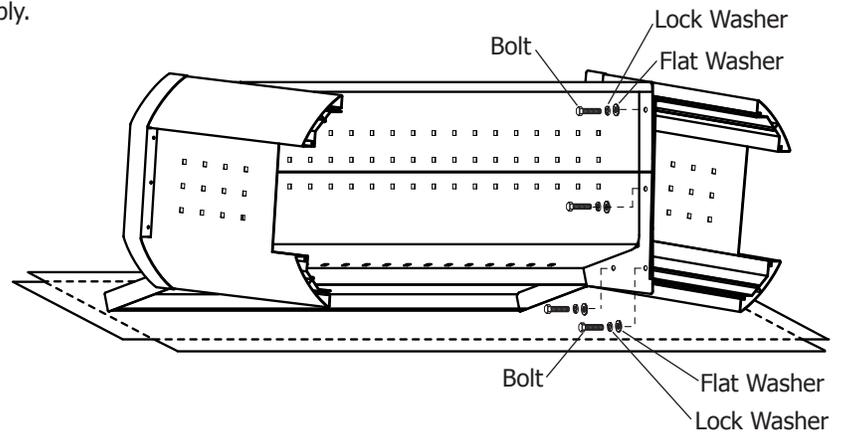
3. Align the mounting holes in the Bench Support with the mounting holes in the end of the Bench Seat. Install a Lock Washer onto one of the provided Bolts then install a Flat Washer onto the Bolt. Insert the Bolt with Washers through the mounting hole in the Seat and into the threaded mounting hole in the Bench Support.

Install a Bolt with Lock and Flat Washers through each of the other three mounting holes in that end of the Bench Seat and into the corresponding Bench Support mounting holes.

Leave the Bolts finger tight until all of the Bolts on that end are installed, then tighten with the Ratchet.



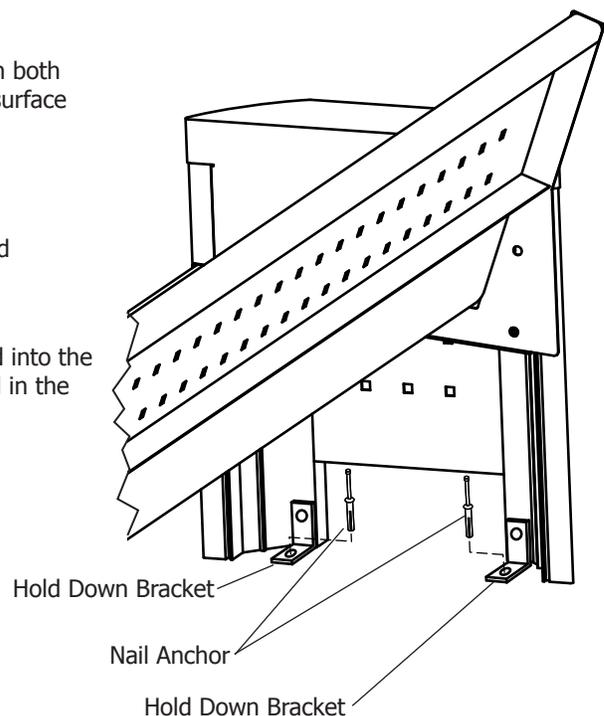
4. Attach the other Bench Support to the other end of the Bench Seat in the same manner.
5. Turn the Bench upright.
6. Move the assembled Bench to the desired location.
7. Retighten hardware two weeks after initial assembly.



CONCRETE PAD SURFACE MOUNT INSTRUCTION:

Hold Down Brackets are preinstalled on the inside edge of each foot on both ends of the Bench. These may be used to install the bench on a hard surface such as a concrete pad:

1. Position the Bench in the desired location and orientation.
2. Mark the center of the hole in each of the Hold Down Brackets.
3. Move the Bench away from the hole markers and use the provided 1/4" Masonry Bit to drill 1.5" deep into the concrete pad.
4. Move the Bench back into position over the drilled holes.
5. Press one of the Nail Anchors through the Hold Down Bracket and into the hole in the concrete pad. Install the Nail Anchor with the split end in the hole and the nail head protruding out of the Hold Down Bracket.
6. Use the Hammer to set the Nail Anchor.
7. Repeat this procedure for each Hold Down Bracket.



CARE AND MAINTENANCE

- Do not drag the assembled unit across any surface.
- This product requires only periodic cleaning with a sponge and a solution of mild detergent and water to remove surface dirt. Do not clean with a solvent or petroleum based products.



- Furniture must not be used other than for its intended purpose and should be inspected regularly for loose, missing, or broken hardware, and general instability.
- Furniture that is damaged or appears to be unstable must be removed from service and be repaired or replaced.
- Repairs must be made using only factory authorized parts and methods.